



**Low Voltage / Medium Voltage**

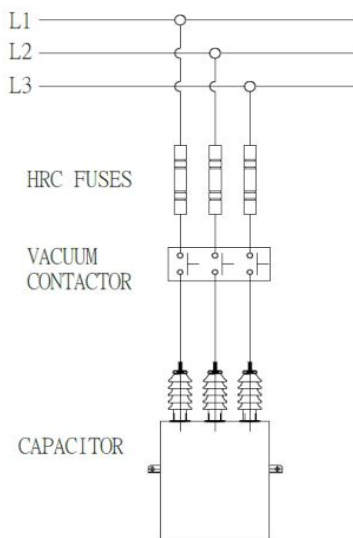
**Real Time**

**Automatic Power Factor Correction Panel**

**Construction:**
**1. Enclosure:**

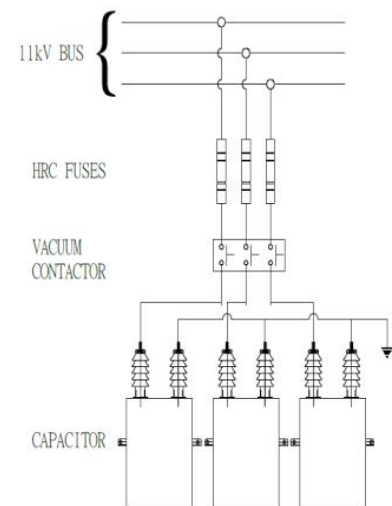
**Customised Indoor / Outdoor: Pad Mounted Enclosure type / Structure Mounded,** CRCA (Cold Rolled Close Annealed) / steel sheet. Duly Powder Coated / Painted / Galvanized for corrosion resistance.

**Protection:** depending on installation (indoor/outdoor) and customer requirement, up to IP55 protection, with natural / forced cooling.

**Typical connection of Capacitor connection in RT-APFC panel**

**Three phase APP type capacitor**

In case of  
MSD  
Capacitors,  
protection  
devices, RVT,  
NDR Relay  
etc are not  
required

Largely used  
technology  
in India,  
externally  
star  
capacitor  
systems with  
APP  
technology


**Single Phase APP type capacitor**
**2. Capacitors with tuned / de-tuned, panels / banks**
**a) Incoming Circuit Breaker:** Connected across two phases.

- **Type:** MCCB (Moulded Case Circuit Breaker) or ACB (Air Circuit Breaker).
- **Purpose:** Main protection and isolation of the panel.

**b) Current Transformers (CTs)**

- **Installed on:** Load lines (typically R, Y, B phase).
- **Purpose:** To measure the current for power factor monitoring.

**c) Power Factor Controller**

- **Function:** Automatic detection and correction of power factor.
- **Operation:** Controls the switching ON/OFF of capacitor banks based on real-time power factor.

d) **Contactor & Capacitor Banks**

- **Contactors:** Electromagnetic switches for connecting/disconnecting capacitor banks.
- **Capacitors:** Power capacitors (usually heavy-duty, low-loss, oil- or gas-filled).
- **Step Arrangement:** Capacitors arranged in steps (e.g., 5kVAR, 2500 kVAR, etc.) for flexible correction.

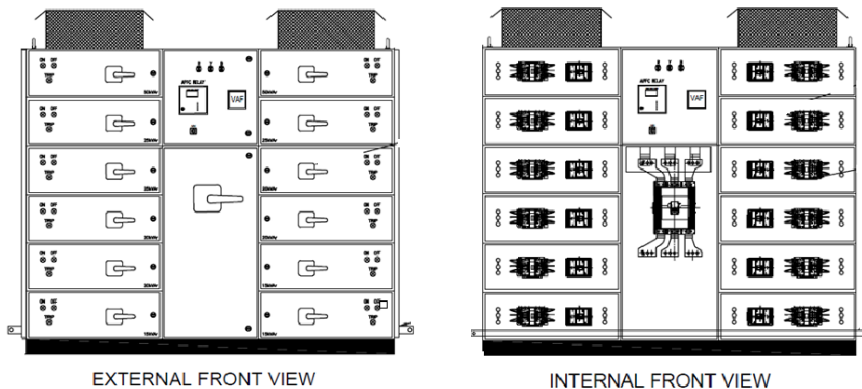
e) **Detuning Reactors (Optional – for Harmonic Filtering)**

- **Purpose:** To avoid resonance and protect capacitors from harmonics.

3. **Auxiliary Components**

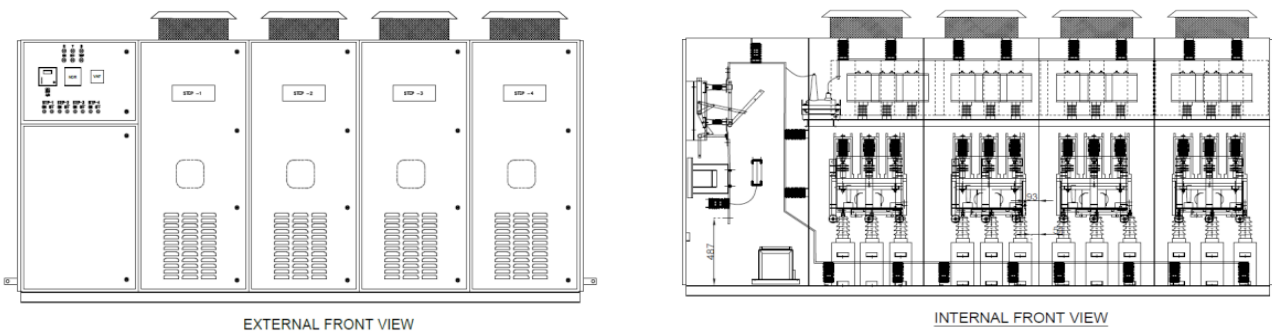
- **MCBs/MCCBs:** For protection of individual capacitor steps.
- **Busbars:** Made of electrolytic grade copper or aluminium, sized according to load.
- **Indicators:** Phase indicators, ON/OFF lamps, capacitor bank status indicators.
- **Meters:** Digital VAF (Voltage, Ampere, Frequency) meter or Multifunction meter.
- **Wiring:** Flame retardant cables; neatly arranged with ferrules and cable ducts.

**Constructional View:**



The typical construction of the APFC as shown below, either should be of contactor switched or Thyristor

**HT Panel Constructional View:**





## AUTOMATIC POWER FACTOR CONTROLLER

APFC

### Features:

1. **Automatic Power Factor Correction:** Continuously monitors and improves the power factor by switching capacitor banks as per load conditions.
2. **Stepwise Capacitor Switching:** Capacitor banks are arranged in multiple steps (e.g., 5 kVAR, 2500 kVAR) to enable precise correction Open-delta (V-V) tertiary winding configuration.
3. **Microcontroller-Based Relay:** Uses a digital power factor controller to sense power factor in real time and manage switching logic.
4. **Contactor or Thyristor Switching**
  - Contactors: Suitable for steady loads.
  - Thyristors: Used for dynamic or fast-changing loads (contactless, noise-free switching).
5. **Improves Energy Efficiency:** Reduces power losses by minimizing reactive power and maintains a power factor close to unity
6. **Reduces Electricity Bill & Penalties:** Avoids utility penalties for low power factor and helps save on energy charges.
7. **Digital Monitoring and Display:** Equipped with meters to display voltage, current, power factor, frequency, and energy consumption.
8. **Protection Systems** Includes overload, short-circuit, overvoltage, and capacitor protection. Fuses, MCBs/MCCBs, and surge protection devices are used.
9. **Alarm and Indication Features:** Fault indicators, over-temperature alarms, and capacitor failure indications are provided for safety, etc.
10. **Modular Design:** Easy to expand.
11. **Ventilation and Cooling:** Natural or forced air cooling using vents and fans to maintain temperature within safe limits.
12. **Communication Options (Optional):** Some models offer RS-485, Modbus for remote monitoring.
13. **Standards Compliance** Designed as per IEC – 61439-2:2011 standards for electrical safety and performance.

### Application:

- To improve power factor for:
- Industries
- Commercial Buildings
- Hospitals
- Data Centres
- Educational Institutions
- Cold Storages & Food Processing
- Steel & Cement Plants
- Water Treatment Plants



Technical data & Specification		
Parameter	Typical Specification	
Rated voltage	MV – APFC Panel (Above 1000V)	LV – AKAPFC Panel (Below 1000V)
Reference standard	IEC – 61439-2:2011	
System capacity	5kVAr to 5000kVAr (Customizable)	
Impulse withstand voltage	Up to 75kVp	
One -minute power frequency withstand voltage	Up to 28kV	
Rated operating voltage	110/230V AC/DC (Customizable)	
Power factor range	0.80-1.00 (target PF: 0.98 or above)	
Capacitor voltage rating	<b>For Low voltage panel</b> 440V / 480V / 525V	<b>For Medium voltage panel:</b> 3.3 kV to 33kV at differential customized voltage level
Capacitor Connection	Star/ Delta	
Switching type	Vacuum Contactor / Cap-Duty contactor / Thyristor module	
Capacitor type	APP / MPP (Customizable)	
Steps configuration	1 to 16 steps (customized)	
Power factor controller	Microprocessor based relay	
Protection device	MCBs, MCCBs, Contactor, HRC- Fuses, Surge capacitor, Relay, Surge arrester, Lightning arrester, Etc.	
Enclosure	CRCA Steel Sheet, Powder coated, IP42 - IP55, Out door structure mounted, As per customer requirement.	
Cooling	Natural or forced air (Fan + Louver)	
Mounting	Wall mounted (Small size) or Floor-standing (Industrial)	
Display / Monitoring	APFC Controller, Digital PF Meter, Voltmeter, Ammeter, MFM	
Ambient temperature	0° to 55°C	


**Maximum Rating:**

The **maximum rating** of an APFC panel depends on the application, connected load, and system voltage.




## Rating Plate

### LT APFC

 <b>LT APFC PANEL</b>	
APPLICATION	AUTOMATIC POWER FACTOR CORRECTION
CUSTOMER	<input type="text"/>
SYSTEM VOLTAGE	<input type="text"/> V AC
BANK OUTPUT	<input type="text"/> kVAr
DESIGN kVAr	<input type="text"/> kVAr
FREQUENCY	50Hz
P.O. NUMBER	<input type="text"/>
INSTALLATION	INDOOR
PANEL PAINT SHADE	<input type="text"/>
SERIAL NUMBER	<input type="text"/>
DRAWING NUMBER	<input type="text"/>
YEAR OF MANUFACTURING	<input type="text"/>
WARNING: DISCHARGE CAPACITORS BEFORE HANDLING	
<b>AKANKSHA POWER AND INFRASTRUCTURE LTD.</b> <small>Works: 8714, SATPUR M.I.D.C, NASHIK-422 007, MAHARASHTRA.  E-mail id: info@apipl.co.in website: www.apipl.co.in</small>	

### MV APFC

 <b>MV APFC PANEL</b>	
APPLICATION	AUTOMATIC POWER FACTOR CORRECTION
CUSTOMER	<input type="text"/>
SYSTEM VOLTAGE	<input type="text"/> kV
BANK OUTPUT	<input type="text"/> kVAr
DESIGN kVAr	<input type="text"/> kVAr
FREQUENCY	50Hz
P.O. NUMBER	<input type="text"/>
INSTALLATION	INDOOR
PANEL PAINT SHADE	<input type="text"/>
SERIAL NUMBER	<input type="text"/>
DRAWING NUMBER	<input type="text"/>
YEAR OF MANUFACTURING	<input type="text"/>
WARNING: DISCHARGE CAPACITORS BEFORE HANDLING	
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